Installation Instructions for Rollex Soffit and Fascia Products
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Installation Instructions for Rollex Aluminum Soffit and Fascia System

PLANNING FOR SYSTEM 3
To determine the amount of material to order follow these simple steps.

1. STARTER
   Measure total length of walls to which soffit panels attach.
   Determine type of starter to use.
   - Part S for new construction.
   - Part E for remodeling.
   - Part C for open eave installations and for remodeling.

2. SOFFIT PANELS
   Measure overhang from building wall to outside of fascia board.
   Determine number of square feet of panel needed by multiplying width of overhang by total length of fascia board.

   Example:
   2’ overhang x 200’ of fascia board = 400 square feet of panel required.

3. FASCIA COVER
   Measure total length of fascia board to be covered.
   Measure height of fascia board.
   Order: SL-4 to cover 4” fascia board.
   SL-6 to cover 6” fascia board.
   SL-8 to cover 8” fascia board.
   SL-10 to cover 10” fascia board.
   SL-12 to cover 12” fascia board.
4. MITER DIVIDER
For each corner, measure from outside corner of building wall to inside corner of fascia board.

INSTALLING SYSTEM 3

1. STARTER
New Construction – snap chalk line to side of house level with bottom of fascia board. Nail Part S so that bottom is 3/8" below chalk line.

2. STARTER
Remodeling – remove old trim and nail Part E or part C to existing soffit.

3. SOFFIT PANELS
Cut to length with a circular saw or a hack saw. Then insert into starter and nail to bottom of fascia board. Nail through the flange or the grooves only. Insert tongue of next panel into flange of installed panel and continue for length of run.

4. CORNERS
Trim miter divider “MD” to make a point at one end and a “V” at the other end. The point end fits against the fascia boards and the “V” end fits against the corner of the house. Nail into place.
5. FASCIA COVER
Drill nailing holes in fascia cover slightly larger than the nail being used. Nail through the drilled holes. Let fascia cover “hang”. Do not drive nails home.

6. FASCIA CORNERS
Trim to length and nail in place.

Note: Illustration shows alternate method of turning a corner instead of mitering.

CHECK LIST FOR ESTIMATING YOUR NEEDS

PANELS
SYS 3-12 ______________________ SQ. FT.
SYS 3-12L ____________________ SQ. FT.
SYS 3-16 ______________________ SQ. FT.
SYS 3-16L ____________________ SQ. FT.
SYS 3-16CV____________________ SQ. FT.

FRIEZE STARTERS
S ________________________ LINEAL FT.
C ________________________ LINEAL FT.
E ________________________ LINEAL FT.
RS ________________________ LINEAL FT.

FASCIA COVER
SL-4 ______________________ LINEAL FT.
SL-6 ______________________ LINEAL FT.
SL-8 ______________________ LINEAL FT.
SL-10______________________ LINEAL FT.
SL-12______________________ LINEAL FT.
CHECK LIST FOR ESTIMATING YOUR NEEDS
ACCESSORIES
MD __________________________ LINEAL FT.
ODE __________________________ LINEAL FT.
K-O ___________________________ PCS.
K-1 ___________________________ PCS.
KO/2X _________________________ PCS.
KI/2X _________________________ PCS.
BT ______________________________ LINEAL FT.

NAILS
COLOR MATCHED NAILS __________ LBS.

PAINT
COLOR MATCHED TOUCH UP PAINT ______

THE COMPONENTS OF SYSTEM 3
Here are descriptions and dimensions of the components you may need. Above is a convenient check list to fill out and take to your Rollex Dealer.
Cove molding and soffit starter

Overhang drip edge

Divider for miter cuts

Touch-up paint

Outside corner for 1X Fascia

Outside corner for 2X Fascia

Inside corner for 1X Fascia

Inside corner for 2X Fascia

Installation Instructions for Rollex Aluminum Soffit and Fascia System

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**System 3 16" Aluminum Soffit System Calculation Chart**

To determine the number of System 3-16 soffit panels required, follow these simple steps:

1. Measure width of soffit from wall to outside of fascia board.

2. Measure length of overhang.

3. Use chart to find the number of panels needed.

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**SYS3-16 System 3**
16" Solid Soffit Panel .019

**SYS3-16L System 3**
16" Vented Soffit Panel .019

**SYS3-16CV System 3**
16" Center-Vent Soffit Panel .019
# System 3 12" Aluminum Soffit System Calculation Chart

To determine the number of System 3-12 soffit panels required, follow these simple steps:

1. Measure width of soffit from wall to outside of fascia board.
2. Measure length of overhang.
3. Use chart to find the number of panels needed.

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SYS3-12 System 3
12" Solid Soffit Panel

SYS3-12L System 3
12" Vented Soffit Panel

SYS3-12CV System 3
12" Center-Vent Soffit Panel
**Center Support For System 3-12 & 3-16 Aluminum Soffit**

Rollex recommends the use of an intermediate support nailer 16” on center for overhangs greater than 24”.

1. Nail wood block to rafter tail every 8 feet.
2. Nail 1 x 2 or 1 x 4 stringer for entire length of soffit run.

*NOTE: Bottom of nailing support must be even and level with top flange of soffit starter Part S.*
Installation Instructions for Rollex Fascia Cover

INSTALLING FASCIA COVER
When installing fascia, the bottom leg should cover the end of the soffit panel. The top of the fascia cover can slide into the existing drip edge or it can slide behind the gutter.

If there is no existing drip edge or gutter, then Rollex's Undersill Molding should be installed. The molding is cut to size and nailed to the fascia board just beneath the shingles. (Do not face nail.)

The fascia cover then slides into the Undersill Molding.

CUTTING FASCIA COVER
Fascia cover can be purchased in four different heights, 4", 5¾", 7¾" and 9¾". At times, fascia cover still must be cut to fit.

Using a ruler for a straight-edge, score the fascia cover with a utility knife or scoring tool, then bend it back and forth until the score breaks.

INSIDE CORNER
Start your work at one end of the fascia run and work toward the other end. You never want bare wood exposed after you’ve finished the job. You should not butt two ends of fascia cover in a corner. Fabricate a flange that will turn the corner.

To create a corner flange, measure and draw a line vertically 6" into the fascia cover. Make a straight cut into the leg of the cover. Score along the vertical line and bend a 90° flange outward. Then trim the excess leaving just a 1½" flange. (See diagram on next page.)
To install, slip the fascia cover under the drip edge, undersill molding or gutter. Don’t force the fascia cover or its shape could be damaged. Continue your fascia run, overlapping the just installed 1½” corner flange by 1”. Do not nail within 1½” of the overlap.

**OUTSIDE CORNER**
For outside corners, cut a length of fascia cover that extends 6” beyond the corner. Mark the position of the corner with a vertical line. Cut a 90° V-notch on the vertical line into the leg of the fascia cover. Score along the vertical line, fold, and trim excess leaving a 1½” corner wrap. Continue your fascia panel run, overlapping the installed 1½” corner wrap by 1”. Do not nail within 1½” of the overlap.

There are prefabricated **Rollex Fascia Corners** available for both inside and outside. Simply trim the fascia corner to the height of the fascia, slip it under the drip edge, then fold the flanges around and behind the fascia covers’ legs.

**NAILING FASCIA COVER**
Pre-drill holes in the leg of fascia cover slightly larger than the nail being used. Space every 18” to 24” apart so they align with the soffit V-grooves. Always use aluminum nails that can penetrate a minimum of ¾”.

**IMPORTANT**
Carefully nail but do not drive the nails in all the way. Leave ½” clearance and let the fascia cover hang. Fascia cover needs to be able to “move” with temperature changes.

For fascia board over 12’, the fascia cover can be overlapped. For a good fit, cut 1” off the leg of the piece being overlapped. Place the next piece over the installed piece. Overlap by 1” and nail. Do not nail within 1½” of an overlap.
**ALTERNATIVE INSTALLATION METHOD**

Another way to install fascia cover is directly to the face of the fascia board. Overlap sections of fascia cover by 2” to 3” and remove 2” to 3” of leg to allow overlapping. Position the fascia cover flush to the fascia board. Drill holes slightly larger than the nail to be used for installing the fascia cover.

Nails are to be placed alternately top and bottom 2’ apart. The first and last nail should be 4” from the end of the fascia cover with one at the top and one at the bottom. Nails are to be placed as close as possible to the bottom of the drip edge and 1” up from the bottom of the fascia cover.

The last nail should be 1” from the bottom and not less than 4” from the end of the fascia cover. **Nails must not be driven home.** Allow 1⁄32” clearance for movement of fascia cover during temperature changes.
Application Instructions for Overhang Drip Edge

PREPARATION
1. Position drip edge flange on roof edge, making sure that the face or leg is flush to the fascia board, and “drip edge” is facing away from roof. Do not butt lengths of drip edge against one another. Leave ¼” between lengths or overlap by 1½”.

2. Drill holes slightly larger than nail shank in the drip edge flange. Nail to roof per nailing instructions below.

NAILING INSTRUCTIONS
1. Always use aluminum nails that can penetrate a minimum of ¾”.

2. Nails must not be driven home; the drip edge must be “hung” not “attached.” Allow ¼” clearance for movement due to temperature changes.

3. First nail should not be less than 4” from end of the drip edge.

4. Drive next nail approximately 18” to 24” away and continue nailing, allowing the last nail to be not less than 4” away from the end of the drip edge.

NOTE: Shingles are installed over the drip edge covering the flange.
Mark II Aluminum Soffit System
Pre-formed and Cut for Individual Soffit Openings.

TYPICAL INSTALLATION DETAILS
Application Procedure
• Snap chalk line to side of house, level with bottom of fascia. Nail Soffit Starter Strip so that the bottom is 1/4" above chalk line.

• Insert Mark II Panel into Soffit Starter Strip. Move panel toward fascia board until formed-to-fit shoulder and nailing flange fits the back side and bottom of fascia board. Nail upward through slots in the nailing flange.

• Apply fascia cover and nail at top edge.

![Typical Eave](image)

![Typical Eave With Brick Veneer](image)
Typical Open Rafter Installation

Typical Rake Using Vertical Siding

Center Support For M-36 and M-48 Installations

1. Nail wood block to rafter tail every 8 feet.
2. Nail 1 x 2 or 1 x 4 stringer for entire length of soffit run.

*NOTE: Bottom of stringer must be even and level with top flange of Part S.*
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Mark II Aluminum Soffit System

Typical installation showing inside miter, outside miter and use of M-10 Plain Panel for porch or other ceiling.

Cornice detail eliminates box which is difficult to cover. This simplified installation lowers installed cost significantly.
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Mark II Aluminum Soffit System

Cornice detail with box shows use of Soffit and Fascia Cover.

Into The Frieze

Mark II provides beauty and protection for your home

Out To Fascia

Mark II is easy to install
Mark II Aluminum Soffit Components

Stock Number M Mark II Panels
9" Wide Vented, “V” groove panel
Carton contains 40 panels covering
30 running feet.
Non-vented panels also available.

Stock Number S Soffit Starter Strip
12' lengths, 240 lineal ft. per carton.
20 pcs. per carton.

Stock Number L-6
Fascia Cover for up to 6" Fascia Boards.

Stock Number L-8
Fascia Cover for up to 8" Fascia Boards.

Stock Number L-10
Fascia Cover for up to 10" Fascia Boards.
12' lengths, 300 lineal ft. per carton.
25 pcs. per carton.

Stock Number C.
Cove Molding Soffit Starter
12' lengths, 240 lineal ft. per carton.
20 pcs. per carton.

Stock Number K-I and K-O
Inside and Outside Corners for Fascia.
10 pcs. per carton.

We Are Your American Company.
All products are manufactured in the USA.
Stock Number M-10
9" wide solid Soffit Panel for use on porches, carports and other ceilings.
12' lengths, 240 lineal ft. (180 sq. ft.)
20 pcs. per carton.
Vented panels also available.

Stock Number ODE
Overhang Drip Edge.
12' lengths,
300 lineal ft. per carton.
25 pcs. per carton color.

Stock Number E
General Utility Trim.
12' lengths,
300 lineal ft. per carton.
25 pcs. per carton.

Stock Number MD.
Miter Divider.
12' lengths,
120 lineal ft. per carton.
10 pcs. per carton.

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Soffit opening should be measured from side of house to back side of fascia board.

Mid-span nailing support is recommended for panels 36" and longer.
Mark II Aluminum Soffit System Calculation Chart

To determine the number of soffit panels required, follow these simple steps:
1. Measure width of overhang from building wall to backside of fascia board.
2. Measure length of overhang.
3. Use chart to find the number of panels needed.

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**SIZES AVAILABLE FOR SOFFITS FROM**

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<th>M-12</th>
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<td>M-30</td>
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<td>M-36</td>
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<td>M-48</td>
<td>47½&quot; to 48½&quot;</td>
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**Center Support For M-36 and M-48 Installations**

Rollex recommends the use of a center support for M-36 and M-48 installations as follows:

1. Nail wood block to rafter tail every 8'.
2. Nail 1 x 2 or 1 x 4 stringer for entire length of soffit run.

**NOTE:** Bottom of stringer must be even and level with top flange of Part S.
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